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D2680-041

Job Sheet 195809



Part No: D2680-041

Job Qty: 39 pcs

Part Name: Nut Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/2/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV B1 IPP: D 04.10.01 Added Steps 2-4, 7-8 KJ/JLM IPP Rev:E Now on WaterJet 06-10-12 JLM IPP
rev F QC5 after c'sink 07.07.05 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs	7/2/19	7/2/19	0.17	1.20	Waterjet - Flow		RB 7/12/19
110	QC 2	40 pcs	7/2/19	7/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Plex 5/30/19 3:19 PM Dart.Guerin.Kimberley

120 QC 8	40 pcs	7/2/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JRB 7/12/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	JUL 15 2019
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Small Fab - 2 - B4B	40 pcs	7/2/19	0.00 3.33	Small Fab - 1 - B4B	SMB
				Small Fab - 2 - B4B	19/11/15
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	40 pcs	7/2/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JUL 15 2019
150 Powdercoat - 2 White GI(S)- B4B 14175459	40 pcs	7/2/19	0.00 0.30	Powdercoat - 1 - B4B	DAS 40 9-89
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
160 QC 3	40	7/2/19	0.00 0.00	QC 3 - 10	

START: 3:10 CUT: 400° FINISH: 3:40

BL 19-7-15

	pcs				QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	SMB 19/7/15
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
170 Small Fab - 3 - B4B	40 pcs	7/2/19	0.00 1.39	Small Fab - 1 - B4B	SMB 19/7/16	
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
180 QC 5	40 pcs	7/2/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
190 Packaging 3-1 - Stock - B4B	40 pcs	7/2/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
					Plex 5/30/19 3:19 PM Dart.Guerin.Kimberley	

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DC H6001
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
200 QC 21 - SA	40 pcs	7/2/19	0.00 0.00	QC 21 - SA - 21	JUL 16 2019 DAS 70
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	
Part Op 100 - 1-Cut as per Dwg D2680 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - 1- Deburr 2-C'sink as per Dwg D2680 140 - (QC5- Inspect part completeness to step on W/O) 150 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel), START TIME: _____ 160 - (QC3- Inspect Part Finish) 170 - Install Nut Plate as per Dwg D2680 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____), LOCATION :LG001 200 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS21069L4	Nut Plate	40 Ea (1 ea)	100-Waterjet - Flow - 1	ST508 + M13710	
M1010S16GA	1010/1025 sheet 16GA	.5240 sf (.0131 ea)	170-Small Fab - 3 - B4B	F122428	
MS20426AD3-3	Rivet	80 Ea (2 ea)	170-Small Fab - 3 - B4B	ST312 5/17/201	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MS21069L4	40	40	0	
170-Small Fab - 3 - B4B	M1010S16GA	1	77	0	
	MS20426AD3-3	80	7,460	0	
Part Specifications					
Specifications could not be found.					

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Container No: S197646

Part: D2680-041

Job No: 195809

Serial No/Batch: S197646

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/12/19

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